



INTRODUCTION

Aksa is committed to providing the most effective solution to the Data Center industry with the power it takes from engineering, production, distribution, and customer-oriented experience and knowledge. We are constantly improving designs, products and infrastructure to offer the highest level of reliability for Emergency Power Systems. While serving the industry in hundreds of countries Globally, we design our products and systems in line with the needs of Data Center practitioners at the center of our focus. Aksa generator group provides continuity, reliability and ideal performance for Data Centers.

Power (kVA)

3 Phase, 60 Hz, PF 0.8

| VOLTAGE | STANDBY RATING (ESP) | | DCC RATING | | DCC Amper |
|---------|----------------------|------|------------|------|-----------|
| | kW | kVA | kW | kVA | |
| 480/277 | 2500 | 3125 | 2300 | 2875 | 3458.09 |

Data Center Continuous (DCC) The maximum power which a generating set is capable of delivering while supplying a variable or continuous electrical load and during unlimited run hours. Depending on the sites to supply and the availability of utility.

DCC:Data Center Continuous Power ratings, as defined, meet the Uptime Institute Tier III and IV requirements as detailed in the Uptime Institute Tier Standards:Topology. The power ratings of Standby and DCC data, given above have been identified according to conditions of 100kPa barometric pressure (110m. altitude), 25 C ambient temperature.

*Data tolerance %+- 5.

General Characteristics

| | |
|---------------------------|-----------------------------------|
| Model Name | AUDC 2500-6 |
| Frequency (Hz) | 60 |
| Fuel Type | Diesel |
| Engine Made and Model | CUMMINS QSK78-G11 60Hz EPA Tier 2 |
| Alternator Made and Model | LVSI804R 60 Hz |
| Control Panel Model | InteliGen NT |
| Emission Certification | U.S. EPA Tier 2 |

ENGINE SPECIFICATIONS

| | |
|------------------------|-------------------------------|
| Engine | CUMMINS |
| Engine Model | QSK78-G11 60Hz EPA Tier 2 |
| Number of Cylinder (L) | 18 cylinders - V type |
| Bore (mm.) | 170 |
| Stroke (mm.) | 190 |
| Displacement (lt.) | 77.6 |
| Aspiration | Turbo Charged and AfterCooled |
| Compression Ratio | 15.5:1 |



| | |
|---|----------------|
| RPM (d/dk) | 1800 |
| Oil Capacity (Total With Filter) (lt) | 465,6 |
| Standby Power (kW/HP) | 2763/3705 |
| Prime Power | 2502/3355 |
| Block Heater QTY | 2 |
| Block Heater Power (Watt) | 3000 |
| Fuel Type | Diesel |
| Injection Type and System | Direct |
| Type of Fuel Pump | Cummins HPI-PT |
| Governor System | Electronic |
| Operating Voltage (Vdc) | 24 Vdc |
| Battery and Capacity (Qty/Ah)/CCA | 6x143/2200 |
| Charge Alternator (A) | 50 |
| Cooling Method | Water Cooled |
| Cooling Fan Air Flow (m3/min) | 2872,8 |
| Coolant Capacity (engine only / with radiator) (lt) | 166.6/700 |
| Intake Air Flow (DCC) (liter/s) | 3867 |
| Air Filter | Dry Type |
| Fuel Cons. Prime With %100 Load (lt/hr) | 594 |
| Fuel Cons. Prime With %75 Load (lt/hr) | 465 |
| Fuel Cons. Prime With %50 Load (lt/hr) | 327 |

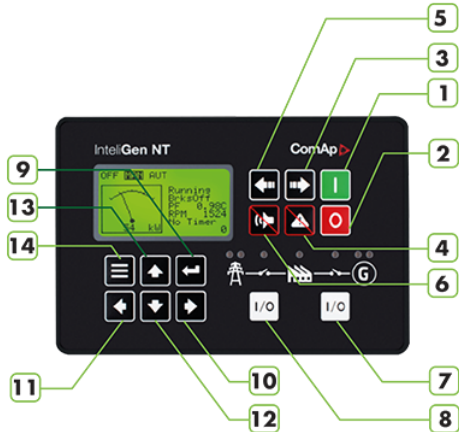
ALTERNATOR CHARACTERISTICS

| | |
|-----------------------------------|----------------|
| Manufacturer | Stamford |
| Alternator Made and Model | LVSI804R 60 Hz |
| Frequency (Hz) | 60 |
| Power (kVA) | 3000 |
| VOLTAGE (V) | 480 |
| Phase | 3 |
| A.V.R. | DM110 |
| Voltage Regulation | (+/-)1% |
| Insulation System | H |
| Protection | IP23 |
| Rated Power Factor | 0.8 |
| WEIGHT COMP. GENERATOR (Kg) | 4054 |
| COOLING AIR (m ³ /min) | 222 |



Open Gen.Set Dimensions (mm)

| | |
|---------------------|------|
| LENGTH | 7400 |
| WIDTH | 2360 |
| HEIGHT | 3730 |
| TANK CAPACITY (lt.) | 2000 |



- 1.Start
- 2.Stop
- 3.Mode > OFF > MAN > AUT > TEST
- 4.Fault Reset
- 5.Mode < OFF < MAN < AUT < TEST
- 6.Horn Reset
- 7.GCB control (Open/Close)
- 8.MCB control (Open/Close)
- 9.Enter
- 10.5% Increase of edited setpoint` s value.
- 11.5% decrease of edited setpoint` s value.
- 12.Decrease setpoint value.
- 13.Increase setpoint value.
- 14.Escape.

Devices

IntelGen NT Auto Mains Failure control module Static battery charger Emergency stop push button and fuses for control circuits

CONSTRUCTION and FINISH

- Comonents installed in sheet steel enclosure.
- Phosphate chemical, pre-coating of steel provides corrosion resistant surface
- Polyester composite powder topcoat forms high gloss and extremely durable finish
- Lockable hinged panel door provides for easy component access

INSTALLATION

Control panel is mounted generating set baseframe on robust steel stand or power module. Located at side of generating set with properly panel visibility.

GENERATING SET CONTROL UNIT

- 195Vac to 264Vac input volt-age range
- 45Hz to 440Hz input supply frequency range
- Capability to work direct from 240Vdc to 365Vdc sup-ply voltage
- 27.6Vdc factory set DC out-put terminal voltage (option up to 29.4Vdc)
- 5.0Adc continuous output current into load
- Capability to work continu-ously into short-circuit
- Parallel connection for higher output current rating and redundat operation
- Series connection capability for higher output voltage requirements
- No cooling fans used for high operational reliability
- Aluminum alloy case for ro-bust handling and easy mounting



STANDARD SPECIFICATIONS

- Comprehensive gen-set controller for both single and multiple gensets Parallel operation up to 32 gen-sets operating in standby or paralleling modes
- To be used in conjunction with detachable colour displays IntelliVision 5 or IntelliVision 8
- Support of engines with ECU (Electronic Control Unit)
- Complete integrated gen-set solution and signal sharing via CAN bus – minimum external components needed
- Many communication options – easy remote supervising and servicing
- Load sharing and VAR sharing via CAN Virtual shared inputs and outputs via CAN Support of wide range of applications
- Single or multiple gen-sets in parallel to mains operation with automatic back up function, multiple island operation
- Advanced power management function
- Customizable load control in parallel to mains
- Wide range of ECU support
- Highly configurable
- Timers, Internal PLC, Force values and more
- Active e-mail messaging and SMS with optional communication module
- Stop, Manual, Automatic, Test, Start, Silent / Lamp test,
- Automatic synchronization and power control AMF function, Baseload, Import / Export, Peak shaving, Voltage and PF control (AVR)
- True RMS (TRMS) is used with Voltage, Current and Power measurement

Instruments

ENGINE

- Engine Speed
- Oil Pressure
- Water Temperature
- Engine Running Hours
- Battery Voltage
- Maintenance Plan

GENERATOR

- Voltage (L-L, L-N)
- Current (L1-L2-L3)
- Frequency
- Earth leakage

kW

Power Factor

kVAr

kWh, kVAh, kVArh

MAINS

Voltage (L-L, L-N)

Frequency

**PROTECTION CIRCUITS**

Charge failure
Low Battery Voltage
Stop Failure
Low Fuel Level (ops) Overload
kW
Reverse phase sequence PRE-

ALARMS

Low Oil Pressure
High engine temperature
Low Engine Temperature Low /
High engine speed
Low / High generator frequency
Low / High generator voltage
ECU warning

STOP ALARMS

Start failure
Emergency stop
Low oil pressure
High engine temperature
Low water level
Low / High engine speed
Low / High generator frequency
Low / High generator voltage Oil
pressure sensor open circuit
Phase direction

Options

High oil temperature - Shutdown
Low fuel level - Shutdown
Low fuel level - Alarm
High fuel level - Alarm
Customizable load control in parallel with the network
Wide range of ECU support
Highly configurable
Timers, Internal PLC, Force values and more are compatible with ComAp's IntelliVision displays
Active e-mail messaging and SMS with communication module



Standards

EN 60068-2-6 ed.2:2008

EN 60068-2-30, May 2000

EN 61010-1:2003

EN 60068-2-27 ed.2:2010

EN 60068-2-64

VDE AR N 4105:2011; DIN VDE V 0124-100:2012 (Cl. 5.3.3, 5.3.4, 5.3.6, 5.4.3, 5.4.5, 5.4.6, 5.5)

BDEW Medium-Voltage Guideline: 2008; FGW TR3:2013 (Clauses 4.2.2, 4.2.3, 4.2.4, 4.3.2, 4.3.3, 4.3.4., 4.5, 4.6., 4.7)

STATIC BATTERY CHARGER

EBC 2405M is designed and optimized for charging all types of Lead Acid batteries (including jell type sealed Lead Acid batteries), protecting the battery and extending its useful life time

EBC 2405M can deliver continuous charging current of 5A into 24V battery system (voltage is set to 27.6Vdc, with an option of up to 29.4Vdc) These battery chargers are designed with performance in mind and special care is taken for protecting and extending the life-time of the battery.

EBC 2405M is designed with "Switched Mode" technology, where the switching transistor has only two states, ON or OFF, which increases the overall efficiency, hence reduces the excess heat dissipation and in return, increasing the device life-time and reliability.

The control system is also designed in such a way that; battery is charged in three stages:

Constant current mode (protecting battery cells)

Constant voltage mode (reducing the charge current)

Float charge (compensation of internal self-discharge)

Constant current mode makes sure that; when the battery is drained down below its rated capacity, the high charge current flow into the battery is limited in order to protect the cells and reduce damage to the plates.

As the battery capacity is recovered, each cell voltage reaches up to 2.30Vdc to 2.45Vdc level, which means that the required charging current starts to reduce.

When the required battery terminal voltage is fully reached, the charger keeps supplying just enough current in order to compensate for the internal self-discharge (float charge). This ensures that the battery can maintain its high charge state and deliver its rated out-put current, when ever required.

STANDARD SPECIFICATIONS

- Water cooled diesel engine
- Radiator and electrical motor driven fan
- Protective cage to prevent rotating and touching hot parts
- Output breaker
- Electric starter and charge alternator
- Battery (lead acid), cables and stand
- Automatic synchronization and power control system (multiple parallel generator)
- Circulation pump (for engine block heater)
- Engine block water heater
- Steel chassis and anti-vibration wedges
- Fuel tank separate from the group (Açıkset group)
- Flexible fuel connection hoses



- Alternator with single bearing and H insulation class
- Industrial capacity muffler and flexible steel compensator
- Electronic battery charger
- Operating and installation instructions

OPTIONAL EQUIPMENTS

ENGINE

- Remote radiator cooling
- Fuel-water separator filter
- Oil heater

ALTERNATOR

- Anti-condensation heater,
- Bigger Power rate alternator

CONTROL PANEL

- Continuous parallel system with the network
- Network synchronization system
- Remote communication and control
- Remote alarm panel
- Alarm output relays
- Earth leakage, single generator

CHARGING AMMETER

TRANSFER BOARD

- Three or four-pole ATS system
- Three or four-pole motorized output breaker

AUXILIARY EQUIPMENT

- Main Fuel Tank
- Automatic or manual fuel filling system
- Oil drain, electric pump
- Low and high fuel level alarm
- Exhaust muffler, critical type
- Enclosure cabinet; soundproof type or open area type
- Tool kit (for maintenance)
- Maintenance kit for 1500/3000 working hours
- Antifreeze and engine lubricating oil (for -30 ° C ambient temperature)

AKSA CERTIFICATES

- ISO 14001-2004
- TS ISO 8528
- TS ISO 9001-2008
- CE
- SZUTEST
- 2000/14/EC